



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4021-7
Job Sheet 179731



Part No: D4021-7

Job Qty: 12 ea

Part Name: Hoop



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/21/18

Job Tracking No:

Due Date: 7/18/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV B SHEET 3 IPP RevA: new issue DD 09.11.25 verified by:EC IPP Rev:B as per dwg REV.A DD 10.02.22 verified by:EC IPP Rev:C as per dwg revB DD 10.04.20 verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	12 Ea	7/18/18	7/18/18	0.00	0.00	Start Up Waterjet		ac 12/06/21e
100	Waterjet	12 pcs	7/18/18	7/18/18	0.02	4.67	Waterjet1		ac 12/06/21e
110	QC	12 pcs	7/18/18	7/18/18	0.00	0.00	QC2 Waterjet-3		ac 12/06/21e
120	QC	12 pcs	7/18/18	7/18/18	0.00	0.00	QC8-4		38
130	Large Fab	12 pcs	7/18/18	7/18/18	0.00	6.00	Large Fab 8		9-38
140	QC	12 pcs	7/18/18	7/18/18	0.00	0.00	QC5		38
150	Packaging	12 pcs	7/18/18	7/18/18	0.00	0.00	Packaging3 Large Fab		9-38
160	QC21-SA	12 Ea	7/18/18	7/18/18	0.00	0.00	QC21		DATE JUL 0 5 2018

Part Op 100 - 1- Cut as per dwg D4021 2- Deburr as required

Descriptions: 130 - 1- MAKE CHAMFER AS PER DWG 2- OPEN HOLES TO SIZE AS PER DWG

150 - LOCATION: WA004

M304B0.625X3.000
S066327

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304B0.625X3.000	304 Bar .625 X 3.00	4.9992 ft (.4166 ea)	90-Start up Operation	S066327

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304B0.625X3.000	5	9	0

Part Specifications

I not be found.

Plex 6/21/18 7:33 AM Dart.lajeunesse.marie



Container No: S084729



Part: D4021-7

Job No: 179731

Serial No/Batch: S084729

Revision:

Inspector:

Exp Date:

Instructions:

Date: 06/29/18

Dart Aerospace Ltd.
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www.dartaerospace.com

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐		Cross tube ☐ Small Fab ☐ Finishing ☐		Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐		Engineering ☐ Quality ☐ Other ☐	
Date : _____		Step #: _____									
Description Work Order Deviation											
Dart Aerospace Ltd. 1270 Aberdeen Street Cambridge, ON K4A 1K7 Canada TEL: 513 832-5200 Email: sales@dartero.com www.dartaerospace.com Container No: S084729 Part: D4021-7 Job No: 179731 Serial No/Batch: S084729 Revision: _____ Inspector: _____ Exp Date: _____ Instructions: _____ Date: 06/27/18											
Deleted By _____ / Supervisor Verification _____ Coordinator approval _____											
Used Wrong Dimensions _____											
Over/Under tolerance _____											
Part Incorrect _____											
Part Lost/Missing _____											
Part Moved _____											
Drawing _____											
Finish _____											
Misread _____											
Turning Sequence _____											
OTHER : _____											

